

# Ion Implantation and Applications for Power Devices

## Outline

#### Introduction

- Silicon carbide doping challenges
  - Implant Species and Source Operation
  - High Temperature Implant for Implant Damage Control

Silicon Carbide Structure and Implant Solutions

- High Energy Implant for SiC Trench MOSFET
- Purion XEmax High Energy System

Summary



#### Axcelis at a Glance

Global leader in technology development and manufacturing of ion implant systems and services for the semiconductor industry for 45 years

- Serving the ~\$2.7B ion implant systems market
- Based in Beverly, MA with headcount greater than 1700 worldwide
- Global customer support infrastructure
- Growing installed base of greater than 3000 tools
- Strong IP portfolio

Supplier of record to leading semiconductor CAPEX spenders in all market segments including DRAM, NAND, Foundry, Logic, Power and Image Sensor



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#### Product Overview - Common Purion Platform

Application Space	High Current	Medium Energy/ High Current	Medium Energy/ Medium Current	High Energy
Base Products/Model	Purion H Purion Dragon	Purion H200	Purion M	Purion XE/EXE/VXE Purion XEmax
Power Series™		Purion H200 SiC	Purion M SiC	Purion XE/EXE SiC
Customer Markets	Adv DRAM/NAND & Logic Material Modification	Power Device Mature Technologies	Power Device RF Mature Technologies Adv DRAM/NAND	Power Device Image Sensor Mature Technologies Adv DRAM/NAND



#### Silicon Carbide Doping Challenges

Aluminium: P-type dopant

• Solid source vaporizer like, All



#### Implant and Annealing Strategy

Advanced ion implantation Control & Minimize defect level

Avoid capping layer process and to reduce manufacturing costs

Laser annealing to combine high temperature activation efficiency with no high thermal budget-induced extending defects



### Hot Implant and Annealing Control to Implant Damages



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[1] Y. Negoro et al. (2004).

- High Temperature Implant for SiC Implant Defect Control
- "Warm" or Room Temperature Implants at Lower Lose for Productivity Consideration



## Axcelis High Energy Implant Systems



Purion XE/EXE/VXE Purion XEmax

Purion XE/EXE SiC

Power Device Image Sensor Mature Technologies Adv DRAM/NAND Linear acceleration (LINAC) technology

- Market leader
- High productivity
- Reliable and cost effective

High temperature implant for SiC

- Purion XE
- Purion EXE

New developed systems:

- Purion XEmax
  - Ultra high energy system (15MeV)
  - To satisfy implant roadmap requirement

Axcelis Offers Complete Set of High Energy Systems for IC Manufacturing



## Purion XEmax High Energy System



Designed to achieve high energy implant capability

- Higher extraction current
- Longer source life

#### Booster module acceleration

- Select higher charge state ion after booster
- Eliminate energetic contaminants generated from ion source



#### S bend corrector magnet

• Provide accurate ion beam angle control

Purion XEmax, Axcelis ultra-high energy implanter with Boost<sup>TM</sup> technology, Shu Satoh, IIT 2022



## Axcelis Purion Power Series for SiC Highest Productivity Solution for ALL Implants in SiC HVM







#### Highest Productivity Tool Set for



## Summary

Axcelis makes critical R&D investments to fuel continued innovation that further differentiates our products

Axcelis tools provide a variety of competitive advantages across all customer segments

Axcelis provides SiC implantation solutions

- Medium energy with high current implant capability
- Provide high temperature implant capability with high productivity
- Provide high energy system for profile optimization/engineering





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